

Classification	
1	<b>Primary</b> $\begin{array}{c} \text{H} \\   \\ \text{R}-\text{C}-\text{OH} \\   \\ \text{H} \end{array}$
2	<b>Secondary</b> $\begin{array}{c} \text{R}_2 \\   \\ \text{R}-\text{C}-\text{OH} \\   \\ \text{H} \end{array}$
3	<b>Tertiary</b> $\begin{array}{c} \text{R}_2 \\   \\ \text{R}-\text{C}-\text{OH} \\   \\ \text{R}_3 \end{array}$

Oxidation of Alcohols		
Alcohol	Oxidation Conditions	Oxidation Product
1 Primary	Heat with acidified potassium dichromate(VI) solution. To further oxidise use excess oxidising agent and heat under reflux.	Oxidised to an aldehyde, can be further oxidised to a carboxylic acid.
2 Secondary	Heat under reflux with acidified potassium dichromate(VI) solution.	Ketone.
3 Tertiary	Not easily oxidised.	Not oxidised.

Oxidation Equations		
1	$\begin{array}{c} \text{H} \\   \\ \text{R}-\text{C}-\text{OH} \\   \\ \text{H} \end{array} \xrightleftharpoons[\text{[H]}]{\text{[O]}} \begin{array}{c} \text{O} \\    \\ \text{R}-\text{C}-\text{H} \end{array} \xrightleftharpoons[\text{[H]}]{\text{[O]}} \begin{array}{c} \text{O} \\    \\ \text{R}-\text{C}-\text{OH} \end{array}$ <p>primary alcohol                      aldehyde                      carboxylic acid</p>	
2	$\begin{array}{c} \text{R} \\   \\ \text{R}-\text{C}-\text{OH} \\   \\ \text{H} \end{array} \xrightleftharpoons[\text{[H]}]{\text{[O]}} \begin{array}{c} \text{O} \\    \\ \text{R}-\text{C}-\text{R} \end{array} \quad \nrightarrow$ <p>secondary alcohol                      ketone</p>	
3	$\begin{array}{c} \text{R} \\   \\ \text{R}-\text{C}-\text{OH} \\   \\ \text{R} \end{array} \quad \nrightarrow$ <p>tertiary alcohol</p>	

Distinguishing Between Aldehydes and Ketones				
Test	Test Procedure	Observation with an Aldehyde	Observation with a Ketone	
1	<b>Fehling's Test</b>	Warm with Fehling's reagent	Brick-red precipitate forms	No change
2	<b>Tollens' Test</b>	Warm with Tollens's reagent.	Silver mirror forms on the side of the test tube	No change

Key Vocabulary		
1	Biofuel	A fuel that's made from biological material that has recently died.
2	Carbon Neutral	Results in no net release of carbon dioxide.
3	Reflux	Heating a reaction while continually cooling the vapour produced back into liquid form using a condenser.

**Industrial Production of Ethanol**

Method		Hydration of Ethene	Fermentation of Glucose
1	<b>Equation</b>	$\text{CH}_2=\text{CH}_2 (\text{g}) + \text{H}_2\text{O} (\text{g}) \rightarrow \text{CH}_3\text{CH}_2\text{OH} (\text{g})$	$\text{C}_6\text{H}_{12}\text{O}_6 (\text{aq}) \rightarrow 2\text{C}_2\text{H}_5\text{OH} (\text{aq}) + 2\text{CO}_2 (\text{g})$
2	<b>Conditions</b>	300°, 60 atm pressure, solid phosphoric acid catalyst	30-40°C, yeast, anaerobic conditions
3	<b>Rate of Reaction</b>	Very fast	Very slow
4	<b>Quality of Product</b>	Pure	Very impure- needs further processing
5	<b>Raw Material</b>	Ethene from oil	Sugars
6	<b>Process/Costs</b>	Continuous process, so expensive equipment needed, but low labour costs	Batch process, so cheap equipment needed, but high labour costs

**Hydration of Ethene Mechanism**
